KEEP FOR FUTURE REFERENCE

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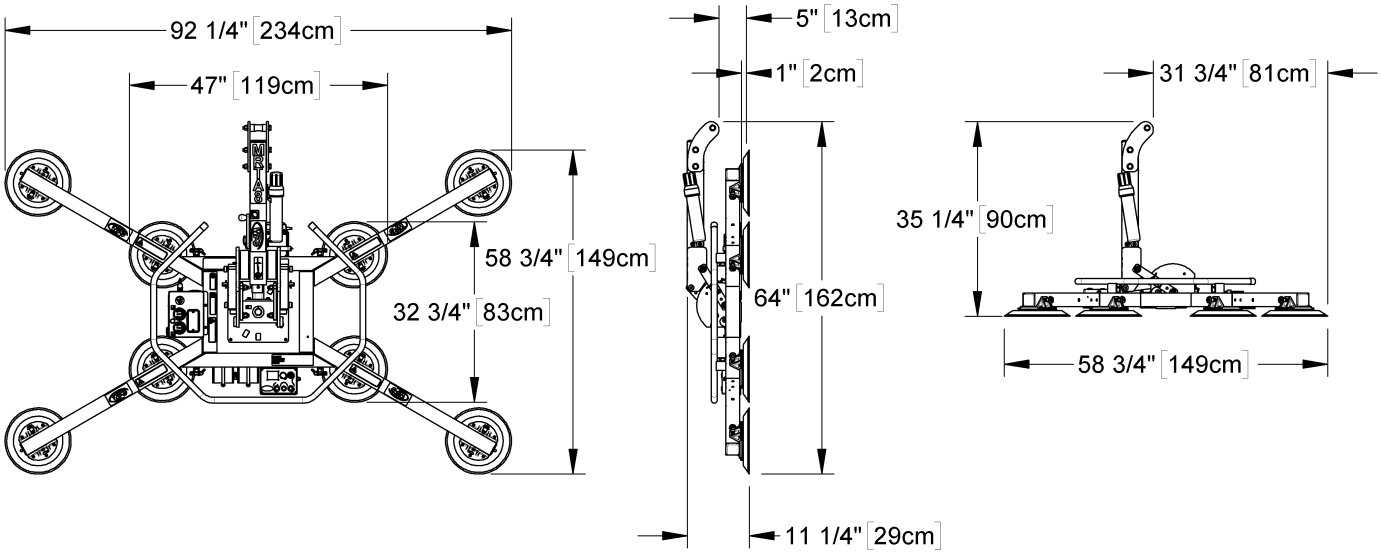
OPERATING INSTRUCTIONS

MODEL NUMBERS: MRTA811LDC3
MRTA810TDC3, MRTA810DC3O

SERIAL NUMBER: _____
(please see serial label and record number here)



MRTA811LDC3 shown

QUADRA-TILT ROTATOR
DC-VOLTAGE
WITH INTELLI-GRIP® TECHNOLOGY
(AVAILABLE WITH REMOTE CONTROL SYSTEM)

READ ALL INSTRUCTIONS AND SAFETY RULES
BEFORE OPERATING THIS LIFTER

DESIGNED FOR MATERIALS HANDLING PROFESSIONALS

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SPECIFICATIONS

Description: CE	Designed for use with hoisting equipment, MRTA8-DC3 lifters use vacuum to support loads, as well as manual 360° rotation and mechanically assisted, manual 90° tilt to position loads.		
Model Number:	MRTA811LDC3	MRTA810TDC3	MRTA810DC3O
Vacuum Pads:[1] (8 each, standard rubber)	11" [28 cm] nom. diameter, lipped (Model G3370)	10" [25 cm] nom. diameter, replaceable ring (Model VPFS10T)[2]	10" [25 cm] nom. diameter, concave (Model G0750)
Pad Spread:[3]	---------- (to outer edges) ----------		
Length – Maximum:	104¾" [266 cm]	104" [264 cm]	102½" [260 cm]
– Minimum:	47" [119 cm]	46" [117 cm]	44¾" [114 cm]
Width – Maximum:	58¾" [149 cm]	58" [147 cm]	56½" [143 cm]
– Minimum:	12½" [32 cm]	11½" [29 cm]	10" [26 cm]
Maximum Load Capacity:[4] LBS [KG]			
Per-Pad:	175 lbs [79.5 kg]	150 lbs [68 kg]	150 lbs [68 kg]
Total with 4 Pads:	700 lbs [320 kg]	600 lbs [270 kg]	600 lbs [270 kg]
Total with 8 Pads:	1400 lbs [635 kg]	1200 lbs [545 kg]	1200 lbs [545 kg]
Lifter Weight: LBS [KG]	≈200 lbs [91 kg]	≈190 lbs [87 kg]	≈190 lbs [87 kg]
Power System:	12 volts DC, 5 amps		
Battery Operating Time:	7 amp-hours		
Rotation Capability:	Manual, 360°, with latching at each ¼ turn (when required)		
Tilt Capability:	Manual, 90°, with four-bar tilt linkage that provides mechanical advantage and tilt locks that prevent tilt motion when engaged.		
Options:	*Available* with Remote Control System – FCC, CE and ICC certified. See separate instructions about other options.		
Maximum Operating Elevation: FT [m]	6,000' [1,828 m]		
Operating Temperatures: °F [°C]	32° to 104° F [0° to 40° C]		
Service Life:	20,000 lifting cycles, when used and maintained as intended[5]		
Software Version:	Intelli-Grip® 6.4		
ASME Standard BTH-1:	Design Category "B", Service Class "0" (see www.WPG.com for more information)		

!!–CE–!! This symbol appears only when a CE Standard is *different* from other applicable standards. CE requirements are mandatory in the European Union, but may be optional elsewhere.

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[1] Available with other rubber compounds for special purposes (see www.WPG.com).

[2] Standard with replaceable sealing rings for rough or textured surfaces (see REPLACEMENT PARTS).

[3] The illustrations under ASSEMBLY: TO CHANGE THE PAD FRAME CONFIGURATION show the Pad Spread and Maximum Load Capacity for all approved MRTA811LDC pad frame configurations.

[4] The Maximum Load Capacity is rated at a vacuum of 16" Hg [-54 kPa] on clean, smooth, nonporous flat surfaces with a friction coefficient of 1. Pad compound, load rigidity, strength, surface conditions, overhang, angle, center of gravity and temperature can also affect the lifting capacity. A qualified person should evaluate the effective lifting capacity for each use.

[5] Vacuum pads, filter elements and other wear-out items are excluded.

SAFETY

Wear personal protective equipment that is appropriate for the load material. Follow trade association guidelines.

Use the lifter only in an approved OPERATING ENVIRONMENT (see INTENDED USE).

Do not use a lifter that is damaged, malfunctioning, or missing parts.

Do not use a lifter if the sealing edge of any vacuum pad is cut or otherwise damaged.

Do not remove or obscure safety labels.

Do not use a lifter if the Maximum Load Capacity or any safety label appears to be missing or obscured.

Make sure the contact surfaces of the load and vacuum pads are clean before attaching the lifter (see MAINTENANCE).

Do not exceed the Maximum Load Capacity or lift loads the lifter is not designed for (see INTENDED USE).

Do not lift cracked or broken glass.

Position the vacuum pads correctly on the load before lifting (see OPERATION).

Do not lift a load if any vacuum indicator shows inadequate vacuum (see OPERATION).

Do not touch the vacuum release controls during a lift.

Do not allow people to ride on the lifter or the load.

Do not lift a load higher than necessary or leave suspended loads unattended.

Do not position a load over people.

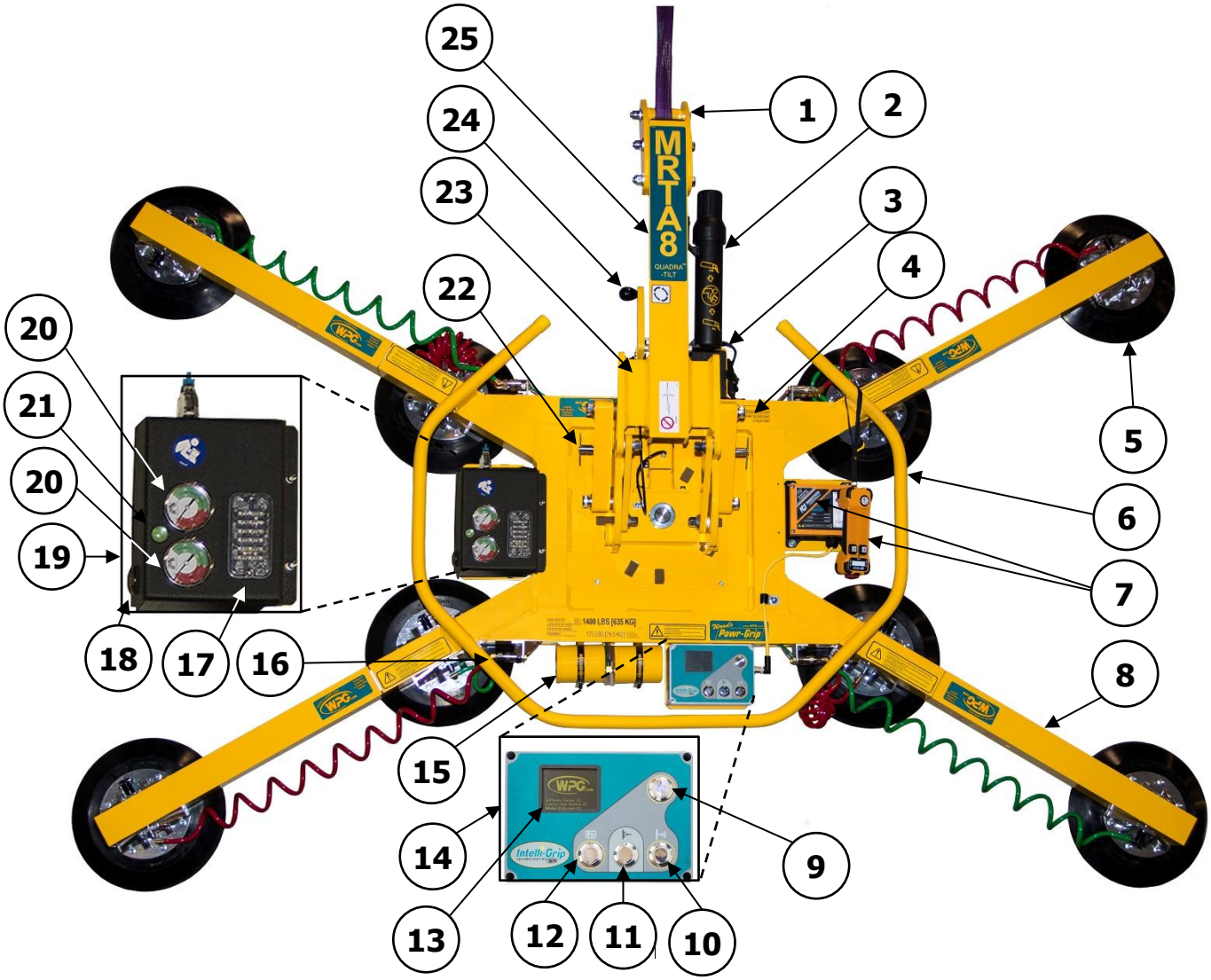
Keep unauthorized personnel away from the lifter, to avoid injury in case of an unintended load release.

Before servicing the lifter, place the power control in the inactive position and, when possible, disconnect the power source. (Only applicable to powered lifters)

Do not make any modifications to the lifter (see LIMITED WARRANTY).

OPERATING FEATURES

Features shown here are underlined on their first appearance in each section following.

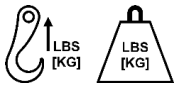


1	LIFT POINT	8	EXTENSION ARM	18	NOTIFICATION BUZZER
2	INSTRUCTIONS CANISTER	9	POWER BUTTON	19	Cover for VACUUM PUMP, AIR FILTERS, CIRCUIT BOARD and VACUUM SENSORS
3	BATTERY CHARGER	10	"RELEASE" BUTTON	20	VACUUM GAUGES
4	PAD FRAME	11	"ATTACH" BUTTON	21	VACUUM LIFT LIGHT
5	VACUUM PAD with MOVABLE PAD MOUNT	12	"FUNCTION" BUTTON	22	TILT LOCK
6	CONTROL HANDLE	13	LCD SCREEN with BATTERY GAUGE	23	BATTERY (hidden by **25**)
7	RADIO RECEIVER and RADIO TRANSMITTER (optional)	14	INTELLI-GRIP® CONTROL UNIT	24	ROTATION RELEASE LEVER
		15	VACUUM RESERVE TANK	25	LIFT BAR
		16	QUICK CONNECTOR		
		17	STROBE LIGHT		

Note: Although some of the following photos do not show this specific lifter, they all illustrate how this kind of lifter functions.

ASSEMBLY

1) Remove all vacuum lifter restraints and save them with the shipping container for future use.
2) Suspend the lifter from appropriate hoisting equipment:
   2.1) Select a crane and/or hoist rated for the Maximum Load Capacity plus the Lifter Weight.



   Note: Any lifter use must comply with all statutory or regulatory standards for hoisting equipment in your region.

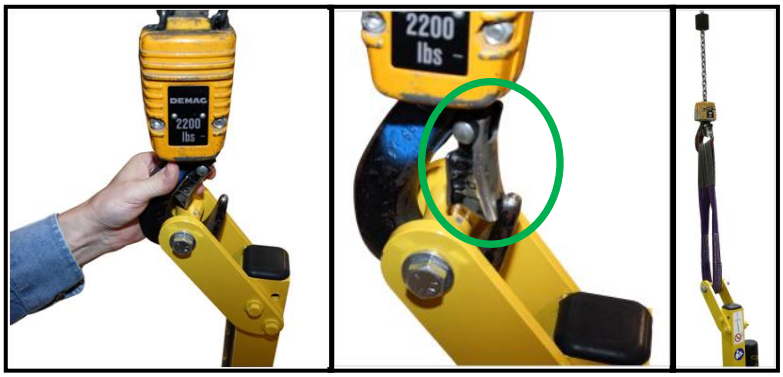
   2.2) Disengage any tilt locks or latches, and raise the lift bar.

   2.3) Attach the hoisting hook to the lift point.

Make sure hook has restraining latch (circled).

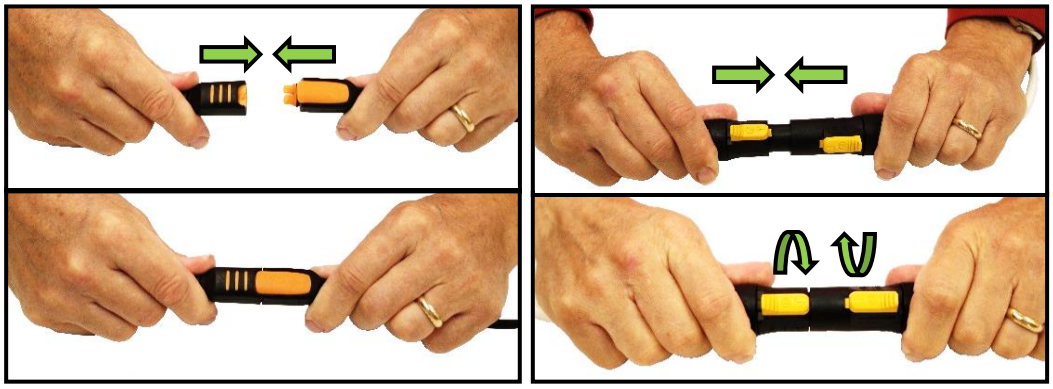
Make sure the hook does not interfere with the load, using rigging as needed.

Only use rigging rated for Maximum Load Capacity plus Lifter Weight.



   2.4) Use the hoisting equipment to remove the lifter from the shipping container. Avoid damaging the vacuum pads.
3) Connect the electrical connectors.

If applicable, install the 9-volt battery for the notification buzzer as directed in the NOTIFICATION BUZZER BATTERY TEST (see MAINTENANCE).



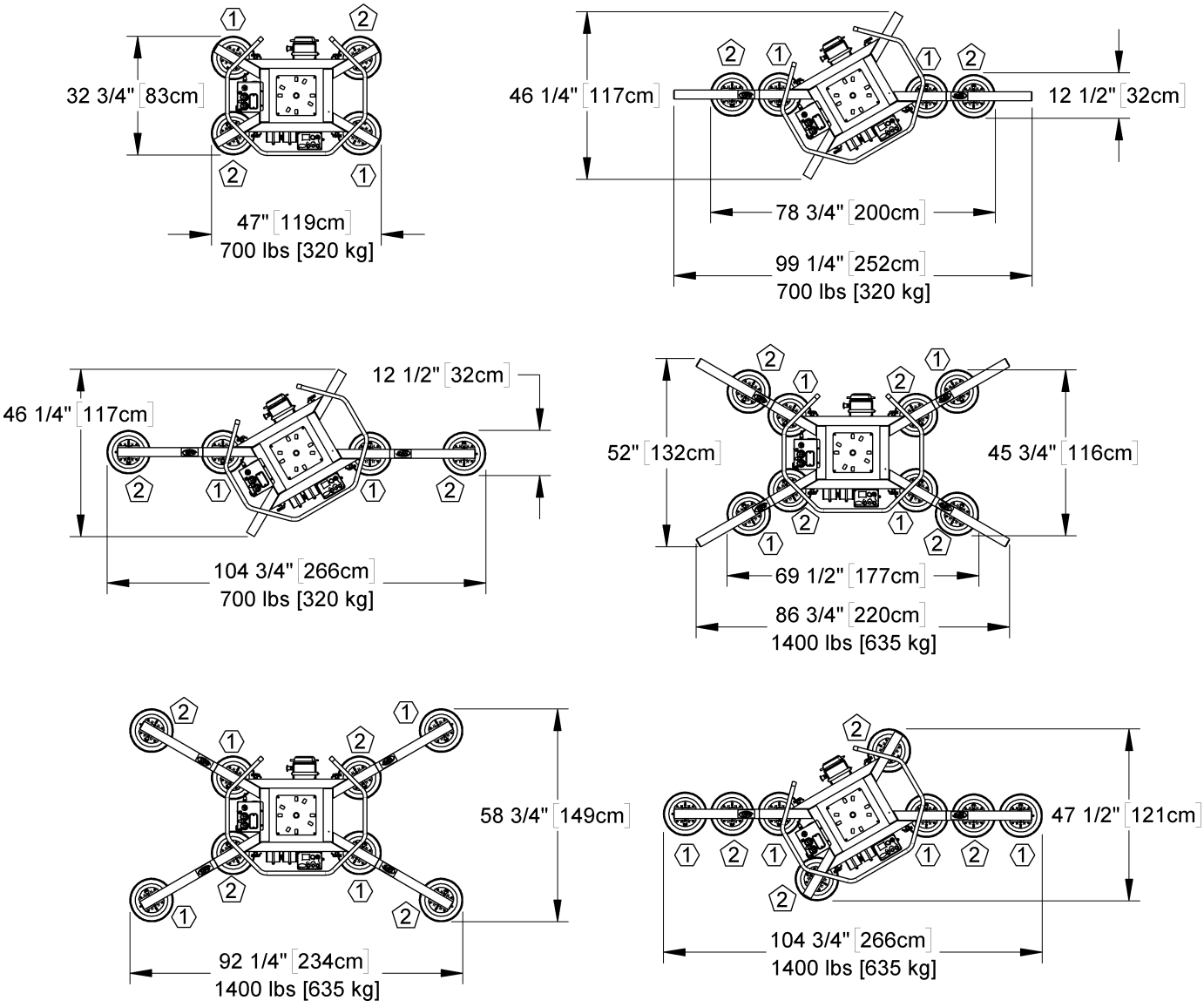
4) Assemble the pad frame for optimal load support (see next section). Remove the pad covers and save them for future use.

5) Before you place the lifter in service, perform Operational and Load Tests (see MAINTENANCE).

TO CHANGE THE PAD FRAME CONFIGURATION

Various pad frame configurations enable the lifter to match different load dimensions and weights. The following illustrations show all approved configurations.

Caution: In order for the dual vacuum system to work correctly, connect the vacuum pads to the 2 circuits (marked "1" and "2"), as shown.



Standard MRTA811LDC3 pad frame shown.
(See SPECIFICATIONS for Pad Spread and Maximum Load Capacities of other models.)

Use only approved pad frame configurations.

1) Choose an approved configuration to maximize support across the load surface and to minimize load overhang (see INTENDED USE: LOAD CHARACTERISTICS).

2) Install or remove the extension arms and reposition the movable pad mounts as needed (see Installing or Removing Extension Arms and Repositioning Vacuum Pads):

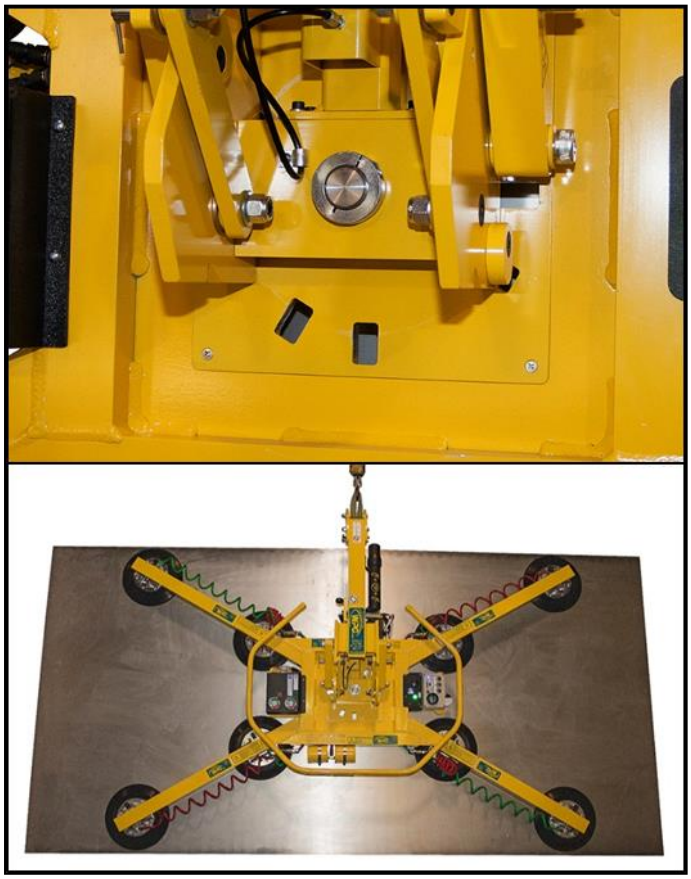
Securely position vacuum hoses to avoid damage during lifter operation.

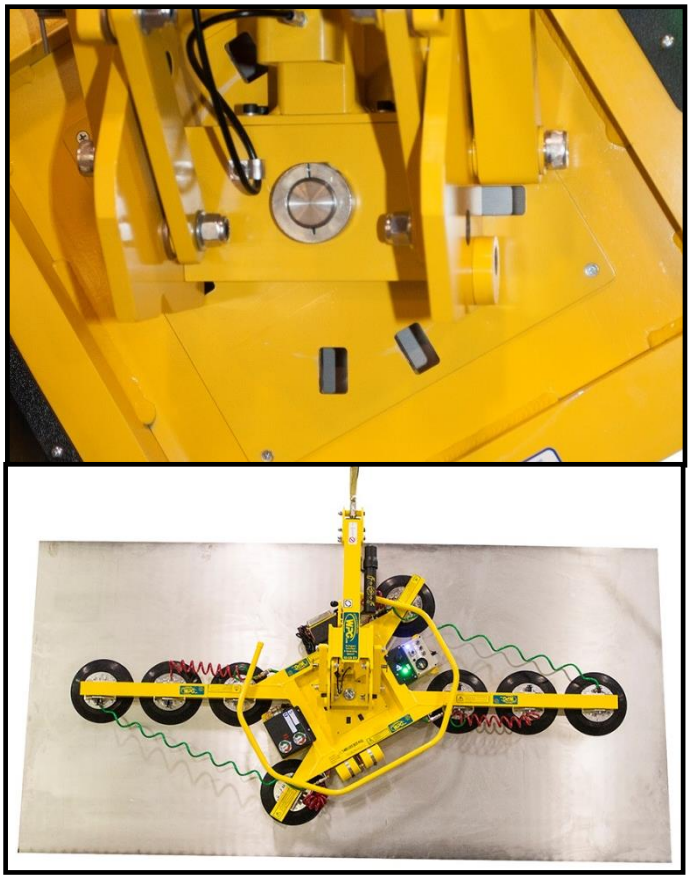
- To support the maximum load weight, you must install all vacuum pads on the pad frame and connect all vacuum hoses to the vacuum pads, using the quick connectors.
- To support larger load dimensions, you must also install all extension arms on the pad frame.
- To support smaller weights and dimensions, you may remove some extension arms or vacuum pads, and disconnect the corresponding vacuum hoses (see To Connect/Disconnect Vacuum Hoses), ***provided the lifter still has sufficient capacity to support the load in question***.[6]

Removing or disconnecting any vacuum pad reduces lifting capacity.

Using Secondary Rotation Stops

Align the secondary rotation stops for correct use of the pad frame in long, narrow configurations.





[6] Whenever a quick connector is disconnected, the corresponding vacuum pad does not contribute to the lifting capacity, whether or not the pad is mounted on the pad frame.

Installing or Removing Extension Arms and Repositioning Vacuum Pads

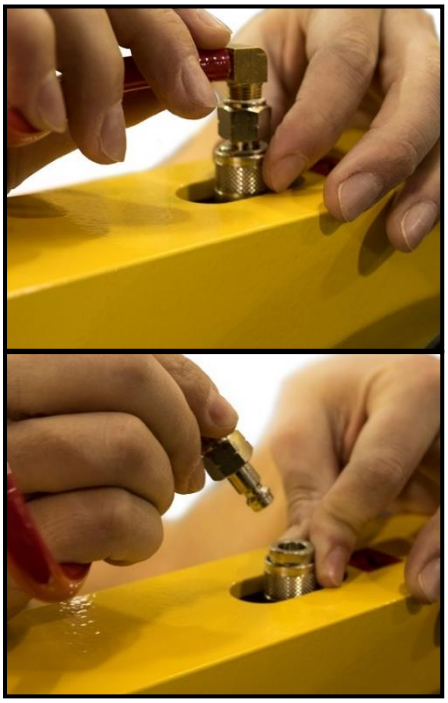
1) Remove the cotterless hitch pin that secures the movable pad mount to the pad frame.
2) Remove the vacuum pad from the pad frame and, if necessary, disconnect the vacuum hose.
3) Insert the extension arm into the pad frame.
4) Use a cotterless hitch pin to secure the extension arm.
5) Position the pad mount on the extension arm and, if necessary, reconnect the vacuum hose.
6) Use a cotterless hitch pin to secure the pad mount.

Notes: Repeat or reverse these steps to assemble or disassemble the pad frame as needed. Store removed components in a clean, dry location.

Connecting/Disconnecting Vacuum Hoses

- To connect a vacuum hose, push the male and female ends of the quick connector together until they lock.

Make sure quick connectors seal completely and all vacuum hoses function correctly.



- To disconnect the vacuum hose, move the release ring on the female end until the quick connector separates.

Make sure the hoses are connected correctly (green to circuit "1" and red to circuit "2").

Note: The two vacuum circuits correspond with their matching vacuum gauges.

INTENDED USE

LOAD CHARACTERISTICS

Do NOT lift explosives, radioactive substances or other hazardous materials.

Make sure the vacuum lifter is intended to handle each load, according to these requirements:

- The load weight must not exceed the Maximum Load Capacity.
- The load must be a single piece of relatively nonporous material with a flat and relatively smooth contact surface.[7] To determine whether the load is too porous or rough, perform a Load Suitability Test as directed in TO ATTACH THE PADS TO A LOAD (see OPERATION).
- The load's contact surface must be able to obtain a friction coefficient of 1 with the lifter's vacuum pads, or the capacity should be derated appropriately (see MAINTENANCE).
- The load's surface temperature must not exceed the Operating Temperatures.[8]
- The load's *minimum* length and width are determined by the Pad Spread (see SPECIFICATIONS).
- The load's *maximum* length and width are determined by the allowable overhang.[9]
- 1½" [3.8 cm] is the allowable load thickness at the Maximum Load Capacity.[10] The load must be positioned correctly on the lifter and tilt locks must be used when appropriate (see OPERATION). If not, the allowable load thickness would be reduced.[11]

Note: Standard vacuum pads can stain or deform load surfaces with light colors or soft coatings. Test such surfaces for damaging effects before using the lifter on them.[12]

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[7] Although concave vacuum pads can also attach to some curved loads, curvature can reduce the lifting capacity. Contact Wood's Powr-Grip for more information.

[8] Vacuum pads made from a heat-resistant rubber compound can enable you to lift loads with higher surface temperatures. Contact Wood's Powr-Grip or an authorized dealer for more information.

[9] The allowable overhang is the amount of load material that can extend sideways beyond the vacuum pads without breaking or otherwise being damaged. This depends on the load material, its thickness, and the angle of handling (if any). Since every material has different physical properties, the allowable overhang must be evaluated separately for each load type. Contact Wood's Powr-Grip or an authorized dealer for more information.

[10] ***Warning: Pad Spacers can reduce the stability of upright loads and allowable load thickness.*** Contact Wood's Powr-Grip for more information.

[11] However, the allowable thickness increases as load weight decreases. Contact Wood's Powr-Grip for more information.

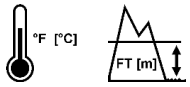
[12] Alternative rubber compounds are available for these purposes. Contact Wood's Powr-Grip or an authorized dealer for more information.

OPERATING ENVIRONMENT

Make sure the vacuum lifter is intended for use in each work environment, given the following restrictions:

Never use lifter in dangerous environments.

- This lifter is not intended for any environment that is dangerous to the operator or damaging to the lifter. Avoid environments containing explosives, caustic chemicals and other dangerous substances.
- The work environment is limited by the Maximum Operating Elevation and Operating Temperatures.



Metal particles and similar environmental contaminates could result in vacuum pump failure.

- The lifter is not designed to be watertight: Do not submerge the lifter or use it in unsuitable weather.

By reducing slip resistance of vacuum pads, moisture can result in reduced lifting capacity.

DISPOSAL OF THE LIFTER

After the Service Life of the vacuum lifter has ended (see SPECIFICATIONS), dispose of it in compliance with all local codes and applicable regulatory standards.

Note: Special disposal regulations may apply to the battery.

OPERATION

BEFORE USING THE LIFTER

Determine whether the vacuum lifter is capable of each intended task (see SPECIFICATIONS and INTENDED USE). Then complete the following preparations:

Taking Safety Precautions

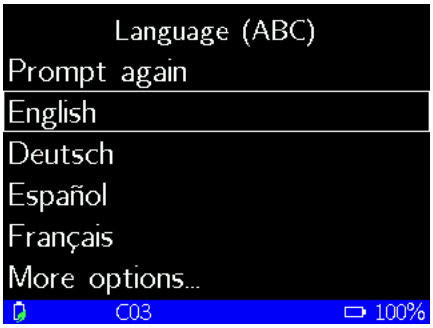
Read all directions and safety rules before using lifter.

• Be trained in all industry and regulatory standards for lifter operation in your region.

Always wear appropriate personal protective equipment.

• Follow trade association guidelines about precautions needed for each load material.

Selecting a Screen Language



When the lifter is powered up for the first time, the Intelli-Grip® Control Unit prompts the operator to select a language for the LCD screen.

To scroll down, press the "release" button (|→▯).

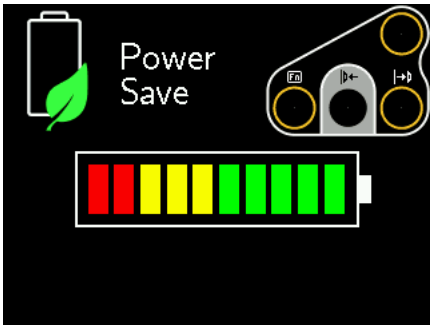
To scroll up, press the "attach" button (▯←).

To select a language, press the "function" button (Fn).

Note: To change the language, refer to the INTELLI-GRIP® OPERATOR SETTINGS section of the *SERVICE MANUAL*.

Performing Inspections and Tests

Always check battery energy before using lifter (see MAINTENANCE).



- Follow the INSPECTION SCHEDULE AND TESTING (see MAINTENANCE).
- Always perform a VACUUM TEST before placing a lifter in service (see MAINTENANCE).
- ***Examine air filter regularly and service when needed.***

  Service the 2 air filters whenever a bowl contains liquid or other contaminates, or an element appears dirty (see AIR FILTER MAINTENANCE in *SERVICE MANUAL*).

Make sure notification buzzer can be heard over noise at operator position.

- Make sure the notification buzzer is clearly audible at the maximum distance between the operator and the lifter, despite any barriers or obstacles.[13] The VACUUM TEST provides a convenient opportunity to check this (see MAINTENANCE).

[13] Maximum buzzer volume is 95 dBA at 2' [60 cm]. If applicable, consult EN 7731 to make sure the notification buzzer complies with CE Standards.

Preparing to Use the Remote Control System

This optional radio receiver and radio transmitter enables you to activate the lifter's "attach" and "release" functions at distances up to 250' [76 m], provided you have a clear and direct view of the lifter and its status indicators.

To operate a lifter remotely, follow these safety rules:

- Visually verify the status of the lifter and load prior to lifting.

Make sure nearby personnel are aware of intended remote control actions.

- Monitor the lifter at all times to make sure it is functioning as intended.[14]
- Be sure the load is landed and supported correctly before releasing it (see following sections).

Note: To prevent any radio transmission, press the emergency transmitter disconnect button.[15]

1 EMERGENCY TRANSMITTER DISCONNECT
2 TRANSMISSION INDICATOR LIGHT
3 "RELEASE" BUTTON
4 TRANSMITTER POWER/"FUNCTION" BUTTON
5 "ATTACH" BUTTON

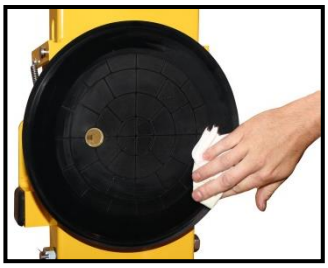
[14] The Remote Control System is designed to prevent multiple lifters from responding. Nevertheless, radio controlled lifters should be tested to make sure each transmitter controls only one lifter.

[15] To reset the emergency disconnect, twist the button clockwise and allow it to spring outward to its original position.

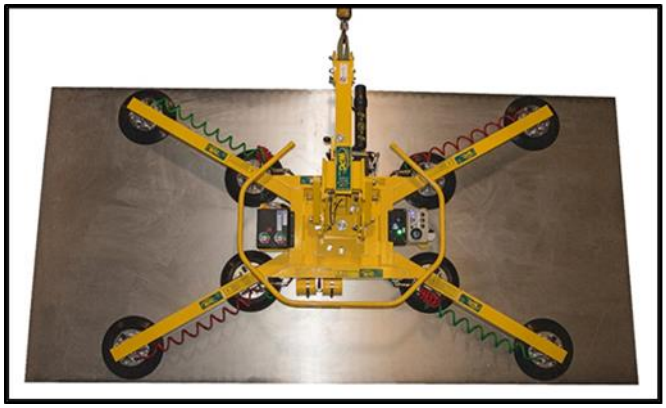
TO ATTACH THE PADS TO A LOAD

Positioning the Lifter on the Load

1) Make sure the contact surfaces of the load and vacuum pads are clean (see MAINTENANCE).



2) Center the pad frame on the load.[16]



3) Make sure all vacuum pads will fit on the load and will be loaded evenly. Use the Per-Pad Load Capacity for reference.

4) Place the vacuum pads in contact with the load surface.

[16] The lifter is designed to handle the maximum load weight when the load's center of gravity is positioned within 2" [5 cm] of the lifter's rotation axis. Off-center loads may rotate or tilt unexpectedly.

Powering up the Lifter

Press the lifter's power button (Φ).

The vacuum pump will run for a few seconds, as a normal function of the Intelli-Grip® self-diagnostics.

To use the Remote Control System, hold the transmitter power button (Φ) briefly to activate the radio transmitter.[17]

Note: When you hold any button on the transmitter, the transmission indicator light flashes green if the transmitter is activated or red if it is not activated.

[17] The radio transmitter turns off automatically, after a period of inactivity.

Sealing the Pads on the Load

Press the "attach" button (⊳←) on the lifter.

Keep "attach" function activated throughout lift.

To use the Remote Control System, press the "attach" button (⊳←) on the radio transmitter.

The vacuum pump will run until the vacuum pads seal completely. If the lifter takes too long to attach, the notification buzzer chirps and the LCD screen displays the message "Vacuum not increasing normally", along with a diagnostic code (see MAINTENANCE). In this case, press the lifter firmly against the load to help the pads begin to seal.[18]

Reading the Vacuum Gauges

Two vacuum gauges show the current vacuum level in positive inches of Hg and negative kPa for the dual vacuum system:

- *Green* range: Vacuum level is sufficient to lift the maximum load weight (figure B1).
- *Red* range: Vacuum level is ***not*** sufficient to lift the maximum load weight (figure B2).

If it takes more than 5 seconds for the vacuum level to reach 5" Hg [-17 kPa] on either vacuum gauge, press on any vacuum pad that has not yet sealed.

[18] Although a vacuum pad may become distorted during shipping or storage, this condition should correct itself with continued use.

Vacuum Level on Optimal Surfaces

When the lifter is attached to *clean, smooth, nonporous* surfaces, it should be able to maintain sufficient vacuum for lifting, except when used above the Maximum Operating Elevation.

If it does not, check for faults in the vacuum generating system (see MAINTENANCE: VACUUM TEST).

Vacuum Level on Other Surfaces

When the lifter is attached to *contaminated, rough or porous* surfaces, it may not be able to maintain sufficient vacuum for lifting, due to leakage at the vacuum pads.[19] In this case:

- Thoroughly clean the load surface and the vacuum pads (see MAINTENANCE).
- When necessary, perform a Load Suitability Test:

1) Make sure the lifter's vacuum generating system is functioning correctly (see MAINTENANCE).
2) Attach the vacuum pads to the load as previously directed.
3) After the vacuum pump stops running, hold the "function" button (Fn) and the "power" button (Φ) for at least 5 seconds to power down the lifter.

   Note: During this time the LCD screen will display "WARNING! Is load attached?", the notification buzzer will chirp rapidly and the strobe light will flash.
4) Raise the load a minimal distance, to make sure it is supported by the lifter.

Take precautions in case load should fall during test.

5) Watch each vacuum gauge for 5 minutes: ***The lifter must maintain a minimum vacuum level of 10" Hg [-34 kPa].*** If not, the load is not suitable for this lifter.[20]
6) Lower the load after 5 minutes or whenever the vacuum level is less than 10" Hg [-34 kPa].

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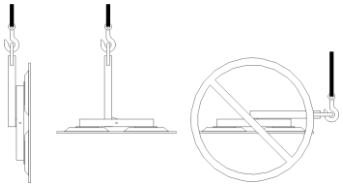
[19] Contaminated loads can also cause the vacuum pump to run frequently or continuously. Since excessive pumping quickly reduces battery energy, clean the load whenever possible.

[20] Certain load materials are too rough or porous to pass this test. However, where CE Standards do not apply, the lifter may be allowed to lift such loads. Contact Wood's Powr-Grip for more information.

To Lift and Move the Load



***Lift bar** must be vertical to lift load.*

About the Tilt Linkage

Unbalanced loads may tilt unexpectedly during lifter operation.

The tilt linkage minimizes operator effort and automatically holds a balanced load in either the upright or the flat position. However, an unbalanced load may tilt unexpectedly, resulting in load damage or personal injury.

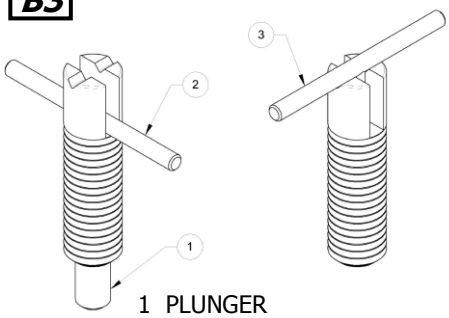
Make sure load is positioned correctly on lifter.

To minimize these risks, make sure ***before lifting any load*** that it has appropriate Load Characteristics (see INTENDED USE) and is attached to the lifter as previously directed.

Engaging or Disengaging Tilt Locks

Tilt locks prevent tilt movement due to wind loads or other unexpected forces. They should be used whenever the operator cannot maintain control of the load directly (eg, when using the lifter to install glass in multi-story buildings).[21]

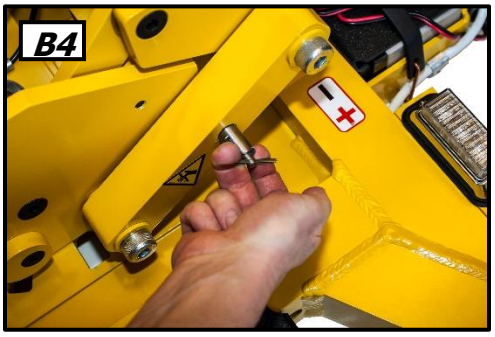
Caution: Failure to load lifter correctly may damage tilt locks or other lifter components.



1 PLUNGER
2 T-HANDLE – ENGAGED
3 T-HANDLE – DISENGAGED

To engage tilt locks:

1) Make sure the pad frame is oriented in either the horizontal or the vertical position.
2) Turn both T-handles to the engaged position (figure B3).
3) Make sure both plungers fully engage the corresponding holes on the lifter.



To disengage tilt locks:

1) Pull both T-handles outward and turn them to the disengaged position (figure B4).
2) Make sure both plungers fully disengage from the holes before attempting to tilt the lifter.

[21] These secondary safety devices do not eliminate the need to load the lifter correctly. Failure to do so could damage tilt locks or other lifter components.

Interpreting the Lift Light

When the vacuum lifter is ready to lift the Maximum Load Capacity, the vacuum lift light turns *on* automatically and the vacuum pump turns *off* temporarily, to conserve battery energy.

Never lift load unless lift light is illuminated, because premature lifting could result in load release and personal injury.

Watching Vacuum Indicators

Watch the vacuum lift light and both vacuum gauges throughout the entire lift.

Make sure vacuum indicators remain completely visible.

The vacuum pump turns on and off to overcome any leakage. However, if the leak rate is greater than normal, the notification buzzer chirps and the LCD screen displays the message "Vacuum decrease on circuit #", along with a diagnostic code.[22] Such leaks can cause the battery to be discharged more quickly, reducing the lifter's operating time. To prevent this, review the section TO ATTACH THE PADS TO A LOAD: Vacuum Level on Other Surfaces.

If the vacuum level decreases to less than 16" Hg [-54 kPa] on either gauge, the notification buzzer sounds continuously, the lift light turns off, and the LCD screen displays the message "LOW VACUUM! Secure load!", along with a diagnostic code (see MAINTENANCE). If this happens:

1) Keep everyone away from a suspended load until it can be safely lowered to a stable support.

Stay clear of any suspended load while indicators warn of low vacuum.

2) Stop using the lifter until the cause of the vacuum loss can be identified:
   - Inspect the vacuum pads for damage and perform the VACUUM TEST (see MAINTENANCE).
   - When necessary, inspect the entire vacuum generating system.
3) Correct any faults before resuming normal operation of the lifter.

[22] Automatic leak detection is ***not*** a substitute for performing the VACUUM TEST, as required by the INSPECTION SCHEDULE and TESTING (see MAINTENANCE).

Controlling the Lifter and Load

When the lifter is ready, use the hoisting equipment to raise the lifter and load as needed.

Use the control handle to keep the lifter and load in the desired position.

Once there is enough clearance, you may position the load (see OPERATION).

In Case of Power Failure

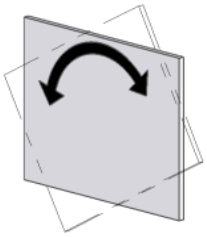
The notification buzzer will sound continuously in the case of a failure in the battery or electrical system.

Stay clear of any suspended load during power failure.

Although the vacuum reserve tanks are designed to support the load for at least 5 minutes without power, this depends on many factors, including the condition of vacuum pads and the LOAD CHARACTERISTICS (see MAINTENANCE and INTENDED USE).

If a power failure occurs, keep everyone away from a suspended load until it can be safely lowered to a stable support. Correct any faults before resuming normal operation of the lifter.

TO ROTATE THE LOAD

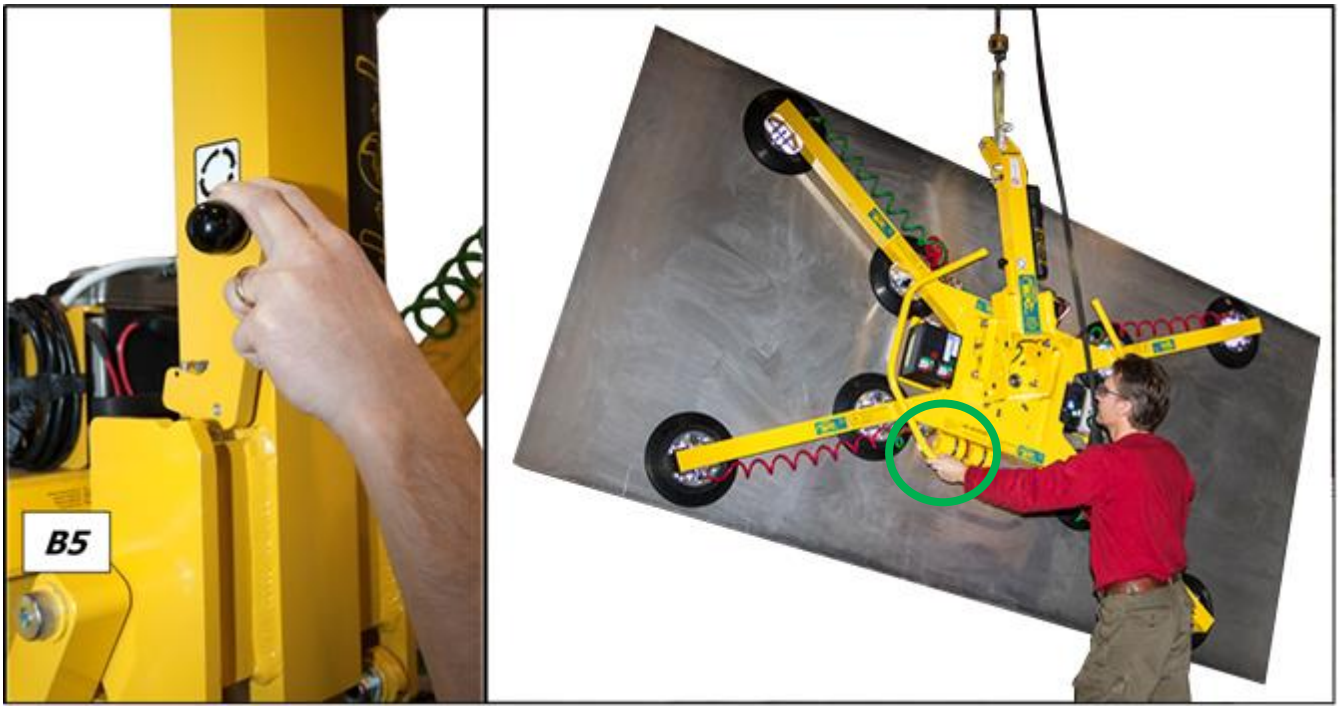


Make sure load is positioned correctly on lifter (as previously directed).

1) Make sure the load has enough clearance to rotate without contacting anyone or anything.
2) Use the control handle to keep the load under control at all times (circled in figure B5).

Unbalanced loads may rotate unexpectedly when latch is disengaged.

3) Pull the rotation release lever to disengage the rotation latch, and rotate the load as required.

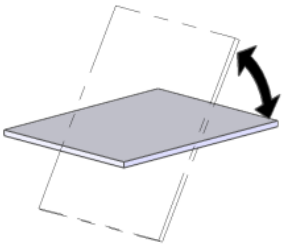


4) To stop load motion, let go of the rotation release lever and guide the load to the next appropriate stop.

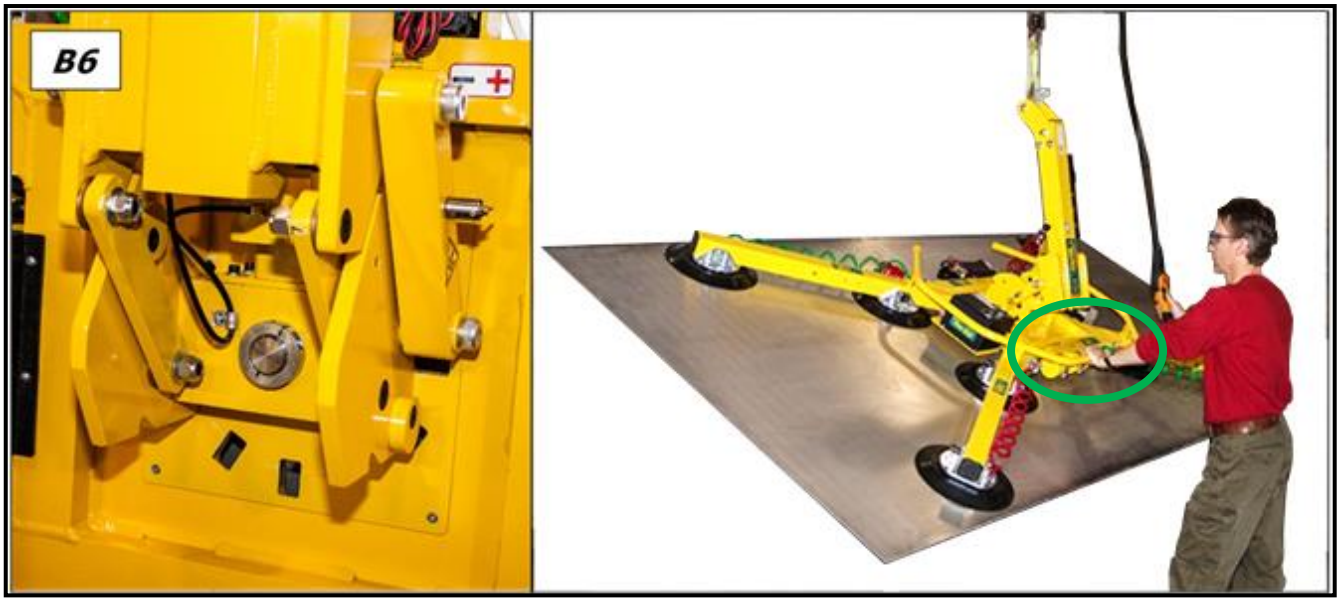
   Note: Whenever rotation is not required, keep the rotation latch engaged, to prevent load damage or personal injury.

TO TILT THE LOAD

Keep hands and fingers away from tilt linkage.



1) Make sure the load has enough clearance to tilt without contacting anyone or anything.
2) Use the control handle to keep the load under control at all times (circled in figure B6).
3) Make sure the tilt locks are disengaged as previously directed, and lift upward or press downward on the control handle to tilt the load as desired.[23]



Note: See INTENDED USE: LOAD CHARACTERISTICS about permissible load overhang.

4) A load with overhang may force you to release the handle as the load approaches the flat position. In this case, use hand cups or other appropriate means to control the load.

[23] Due to the tilt linkage design, load force on the control handle changes direction during the tilt.

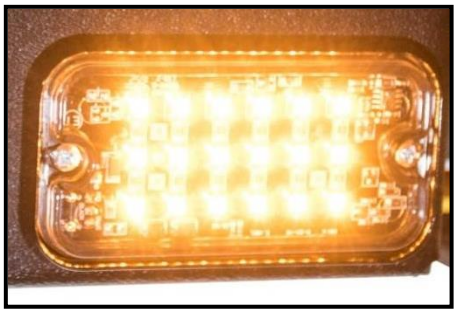
TO RELEASE THE PADS FROM THE LOAD

Make sure load is at rest and fully supported before releasing vacuum pads.

1) Hold the "function" button (Fn) and the "release" button (|→) to break the vacuum seal. If not, follow the directions on the LCD screen.

To use the Remote Control System, hold the "function" button ( ) and the "release" button (|→) on the radio transmitter, to break the vacuum seal.

Note: The strobe light flashes while the "function" or "release" button is held, to show the operator that signals are being transmitted and to warn others that the operator is releasing the load.



2) Continue to hold the "function" and "release" buttons until the vacuum pads release the load completely. Otherwise, the lifter will automatically revert to "attach" mode.[24]

Do not move lifter until pads release completely, because such movement could result in load damage or personal injury.

After the load is successfully released, the lifter activates the "power save" mode automatically.

3) Before you lift another load, perform the Every-Lift Inspection (see MAINTENANCE).

[24] A "Timed Release" function can be used to help separate the lifter from the load: Hold the "function" and "release" buttons until a yellow arrow appears on the LCD screen. Then tap the "function" button 2 or more times. This extends the release mode for 5 seconds per each additional tap.

AFTER USING THE LIFTER

1) Press the power button (Φ) and the "function" button (Fn) to power down the vacuum lifter.

Caution: Do not set lifter on surfaces that could soil or damage vacuum pads.

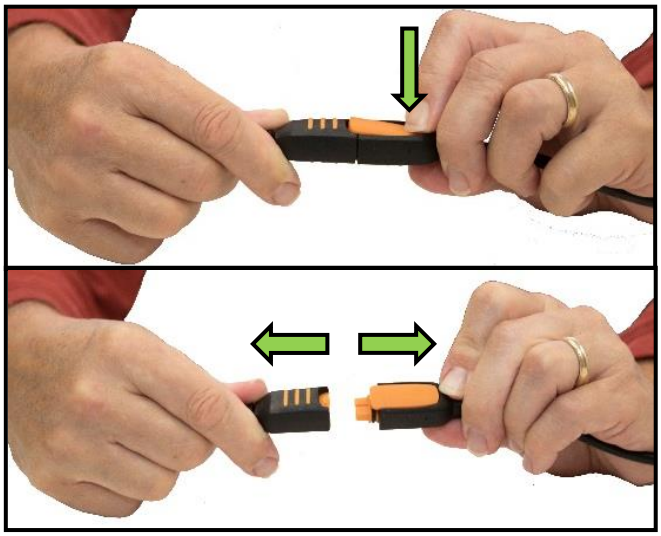
2) Use the hoisting equipment to lower the lifter gently onto a stable support. Then detach the hoisting hook from the lift point.
3) To transport the lifter, secure it in the original shipping container.

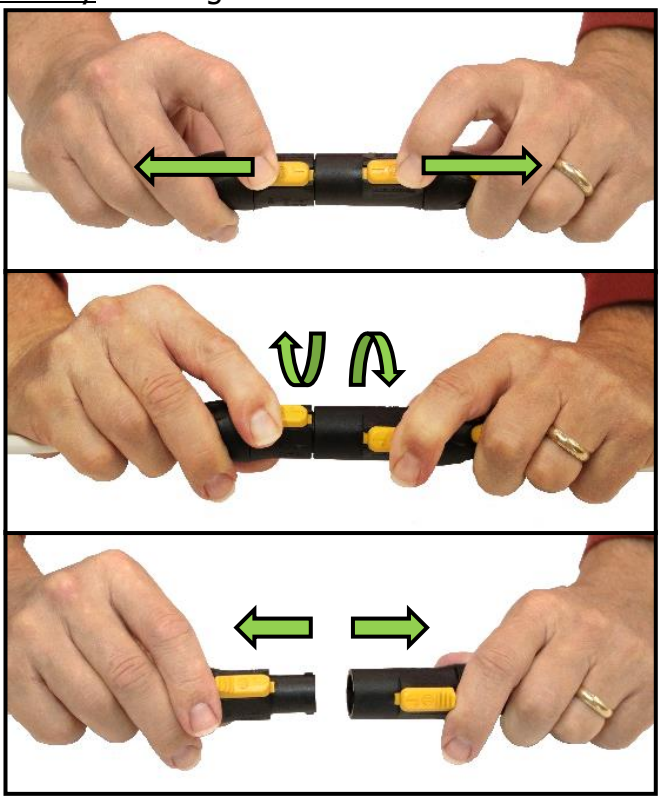
Storing the Lifter

1) Use the covers supplied to keep the vacuum pads clean.

!!–CE–!! To prevent the lifter from tipping over on relatively horizontal surfaces, place the vacuum pads face-down on a clean, smooth, flat surface. Then lower the lift bar and place a support under the lift point.

2) Charge the battery completely and repeat every six months (see MAINTENANCE).
3) Disconnect the electrical connectors to prevent battery discharge.





4) Store the lifter in a clean, dry location.

   Store the battery between 32° and 70° F [0°–21° C]. Avoid storage above 100° F [38° C].

MAINTENANCE

Disconnect battery before servicing lifter.

Note: Refer to ***SERVICE MANUAL #36105***
when applicable. See final section for wiring diagrams.

INTELLI-GRIP® DIAGNOSTIC CODES

Refer to the following table when a diagnostic code appears on the LCD screen. Codes are listed in alphabetical order. If the Explanations/Directions do not resolve the issue, refer fault(s) to qualified service personnel. All relevant parts are listed in REPLACEMENT PARTS.

Key: = buzzer sounds = buzzer sounds continuously = strobe light flashes

Code	On-Screen Message	Buzzer Pattern	Strobe Light Activity	Explanations/Directions
B00	"Low 12V Battery (#)"	1 chirp every 2 seconds	(none)	Charge 12V battery or, if necessary, replace it (see 12-VOLT BATTERY RECHARGE to follow). Cold battery may need to be warmed and/or charged more often.
B01	"Lockout (low 12V battery) (#)"	continuous	(none)	Lifter use is prevented while 12V battery energy is insufficient. Charge battery before next lift (see 12-VOLT BATTERY RECHARGE to follow).
B02	"Replace 12V battery?"	1 chirp per minute	(none)	Check condition of 12V battery (see 12-VOLT BATTERY ASSESSMENT and 12-VOLT BATTERY RECHARGE to follow). Since cold battery may prematurely activate this notification, warm battery and retest when appropriate. Replace battery as needed. Note: This notification can be activated in error if battery charger is plugged into power source while lifter is powered up. If so, power down lifter, disconnect charger from power source, and power up again. If code persists, check battery condition as directed above.
B03	"Charge 12V battery soon"	1 chirp per minute	(none)	Charge 12V battery (see 12-VOLT BATTERY RECHARGE to follow).
B09	"Replace 9V battery?"	1 chirp per minute	(none)	Replace 9V battery for notification buzzer as needed (see NOTIFICATION BUZZER BATTERY TEST to follow).
C00	"Fail-safe on module"	continuous	on	Modular circuit board has activated fail-safe mode, to prevent potential injury. Service is required.
C011	"Communication failure, module 1"	fast chirp	(none)	Fault is detected in connection between modular circuit board and control unit. Code should self-correct; if it does not, service is required.
C021	"Internal error, module 1"	continuous	(none)	Fault is detected in modular circuit board. Code should self-correct; if it does not, service is required.
C03	"Firmware updater detected (#)"	(none)	(none)	Service tool is connected. Remove it before resuming lifter use and contact WPG.

Code	On-Screen Message	Buzzer Pattern	Strobe Light Activity	Explanations/Directions
C04	"Module revision not compatible"	1 chirp every 2 seconds	(none)	Make sure lifter is used within Operating Temperatures (see SPECIFICATIONS). Then power lifter down and up again. If code persists, this modular circuit board is incompatible or it has failed. Service is required.
C05	"Module revision lockout"	continuous (while button is held)	(none)	Lifter use is prevented while incompatible or faulty modular circuit board is detected. Service is required.
C06	"Control head revision not compatible"	1 chirp every 2 seconds	(none)	Incompatible version of software was installed or control unit has failed. Service is required.
C07	"Control head revision lockout"	continuous (while button is held)	(none)	Lifter use is prevented while incompatible software is detected or control unit has failed. Service is required.
E00 E01 E02 E03 E04	"EEPROM error, cell #"	occasional chirp	(none)	Memory error detected. Service is required.
I000	"I2C error (#)"	single chirp	(none)	Fault(s) detected in cable connecting to modular circuit board. Code should self-correct; if it does not, service is required.
N00	"Automatic attach"	(none)	(none)	System activated "attach" mode as precaution because significant vacuum was detected, even though no one initiated "attach" function. No corrective action is necessary.
N01	"Automatic attach"	(none)	(none)	System activated "attach" mode as precaution because operator failed to release load completely. No corrective action is necessary.
N02	"Automatic attach"	(none)	(none)	System activated "attach" mode as precaution when lifter was powered up because power was previously lost while load was attached. No corrective action is necessary.
N03	"Unable to turn module power off"	1 chirp every 2 seconds	(none)	Modular circuit board failed to power down. Remove 9V battery. Disconnect connector between 12V battery and vacuum generating system. Charge battery completely (see 12-VOLT BATTERY RECHARGE to follow). Then reconnect battery and try to power down again. If code persists, disconnect connector. Service is required.
N04	"Failed to turn controls power off"	1 chirp every 2 seconds	(none)	Control unit failed to power down. Remove 9V battery. Disconnect connector between 12V battery and vacuum generating system. Charge battery completely (see 12-VOLT BATTERY RECHARGE to follow). Then reconnect battery and try to power down again. If code persists, disconnect connector. Service is required.
N05	"Unable to turn module power on"	1 chirp every 2 seconds	(none)	Modular circuit board failed to power up. Charge 12V battery (see 12-VOLT BATTERY RECHARGE to follow). Then power lifter up again. If code persists, service is required.

Code	On-Screen Message	Buzzer Pattern	Strobe Light Activity	Explanations/Directions
N06	"Power-down reminder"	2 chirps	on briefly	Power down to prevent 12V battery discharge when lifter is not in use.
U00	"WARNING! Is load attached?"	fast chirp	on	Attempt was made to power down lifter while load was still detected. Lower load onto stable support and release load *before* powering down lifter.
U01	"Also hold [Fn] to power down"	(none)	(none)	Hold "function" button and "power" button at same time to power down lifter.
U02	"Turn off? Let go of buttons"	(none)	(possible)	Use only "function" button and "power" button to power down lifter. Lifter cannot be powered down while any other button is pressed.
U03	"Timed release: # seconds"	1 chirp per button press	on	Timed release function is activated for number of seconds shown (see OPERATION: TO RELEASE THE PADS FROM THE LOAD). Press "function" button to cancel action or press "attach" button to override. No corrective action is necessary.
U04	"Also hold [Fn] to release"	(none)	(none)	Hold "function" button and "release" button at same time to release load.
U06	"Let go of [Fn] and Release"	(none)	on	Use only "attach" button to attach load. While "attach" button is pressed, lifter does not respond to pressing any other button. Release all buttons and press button(s) again to activate different function.
U08	"Menu not available in Attach"	(none)	(none)	Operator Menu cannot be accessed while lifter is attached to load.
U09	"Counter-Balancer not forward"	continuous	on	"Release" function is prevented because Counter-Balancer carriage is not positioned correctly. Move carriage to forward position and completely secure load before attempting to release it (see *OPERATING INSTRUCTIONS*).
U10	"Use POWER button for Live Stats"	(none)	(none)	"Power" button (not "function" button) is now used to access Live Stats. No corrective action is necessary.
U11	"Testing battery - wait to attach"	(none)	(none)	"Attach" function is prevented because battery test is currently in process. Wait until vacuum pump stops running and try again.
V000	"LOW VACUUM! Secure load!"	continuous	on	Immediately lower load onto stable support until adequate vacuum can be obtained. Check load and vacuum pads for damage. Consult relevant ASSEMBLY, OPERATION and MAINTENANCE topics.
V001 V002 V003 V004	"LOW VACUUM #! Secure load!" (# indicates relevant vacuum circuit)	continuous	on	Immediately lower load onto stable support until adequate vacuum can be obtained in vacuum circuit indicated. Check load and vacuum pads for damage. Consult relevant ASSEMBLY, OPERATION and MAINTENANCE topics. This warning may have been activated because significant vacuum was detected, causing system to activate "attach" mode.

Code	On-Screen Message	Buzzer Pattern	Strobe Light Activity	Explanations/Directions
V011 V012 V013 V014 V015	"Vacuum decrease on circuit #" (# indicates relevant vacuum circuit)	3 chirps	(none)	Vacuum decreased at a greater rate than expected in circuit(s) indicated. Possible causes include bouncing or landing load, as well as use on rough or porous loads and other sources of vacuum leaks. Consult relevant ASSEMBLY, OPERATION and MAINTENANCE topics to eliminate leaks when possible. When appropriate, you can also adjust sensitivity to vacuum level reductions (see INTELLI-GRIP® OPERATOR SETTINGS: TO CHANGE THE LEAK RATE THRESHOLD in *SERVICE MANUAL*).
V020	"Vacuum not increasing normally"	1 chirp every 2 seconds	on	Although lifter began to attach, vacuum level did not increase at normal rate. Make sure all vacuum pads seal securely (see OPERATION).
V03A V03B	"Pump running excessively"	1 chirp every 2 seconds	(none)	Vacuum pump is running more often than normal. Likely causes include significant vacuum leak or difficulty achieving minimum vacuum level due to high elevations. In case of suspected leak, check for fault(s) in vacuum system (see relevant ASSEMBLY, OPERATION and MAINTENANCE topics). In case of high elevation, contact WPG for directions.
V040	"Lockout (vacuum sensor error)"	continuous	(none)	"Attach" function is prevented due to a vacuum sensor malfunction. Make sure sensors are correctly plugged into circuit board.
V081 V082 V083 V084	"Sensor #_error (low)" (# indicates relevant vacuum circuit)	continuous in "attach" mode; 1 chirp every minute in "power save" mode	(none)	Vacuum sensor malfunction in vacuum circuit indicated. Make sure sensor is correctly plugged into circuit board.
V091 V092 V093 V094	"Sensor #_error (high)" (# indicates relevant vacuum circuit)	continuous in "attach" mode; 1 chirp every minute in "power save" mode	(none)	Vacuum sensor malfunction in vacuum circuit indicated. Make sure sensor is correctly plugged into circuit board.

INSPECTION SCHEDULE

Perform inspections according to the following frequency schedule.[25] If any fault is found, correct it and perform the next most frequent inspection before using the vacuum lifter.

Action	**Every Lift**	**Frequent**[26] (20-40 hours)	**Periodic**[27] (250-400 hours)
Examine vacuum pads for contaminates or damage.	✓	✓	✓
Examine load surface for contaminates or debris.	✓	✓	✓
Examine controls and indicators for damage.	✓	✓	✓
Check battery for adequate charge.	✓	✓	✓
Examine lifter's structure for damage.		✓	✓
Examine vacuum system for damage (including vacuum pads, fittings and hoses).		✓	✓
Examine air filters for conditions requiring service.		✓	✓
Perform VACUUM TEST.		✓	✓
Check for unusual vibrations or noises while operating lifter.		✓	✓
If lifter has Remote Control System, perform REMOTE CONTROL SYSTEM TEST.		✓	✓
Examine the entire lifter for evidence of: • looseness, excessive wear, excessive corrosion • deformation, cracks, dents to structural or functional components • cuts in vacuum pads or hoses • any other hazardous conditions			✓

[25] Details about these inspections can be found in the following sections (eg, VACUUM PAD MAINTENANCE, 12-VOLT BATTERY ASSESSMENT, VACUUM TEST) or the *SERVICE MANUAL*.

[26] The Frequent Inspection is also required whenever the lifter is out of service for 1 month or more.

[27] The Periodic Inspection is also required whenever the lifter is out of service for 1 year or more. If necessary, return the lifter to Wood's Powr-Grip or an authorized dealer for repair (see LIMITED WARRANTY).

Action	Every Lift	Frequent[26] (20-40 hours)	Periodic[27] (250-400 hours)
Inspect entire electrical system for damage, wear or contamination that could be hazardous, in compliance with all local codes and regulatory standards. ***Caution: Use appropriate cleaning methods for each electrical part, as specified by codes and standards. Improper cleaning can damage parts.***			✓
Keep written record of all Periodic Inspections.			✓

Infrequent Use

If a lifter is used less than 1 day in a 2-week period, perform the Periodic Inspection *before each use*.

TESTING

Perform the following tests when you place the lifter in service *initially* and *following any repair*.[28] Correct any fault and retest before using the lifter.

Operational Tests

- Perform the VACUUM TEST to follow.
- Test all features and functions of the lifter (see OPERATING FEATURES, OPERATION and MAINTENANCE).

Load Test

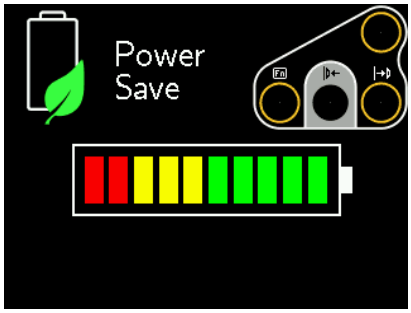
Confirm the lifter can lift the Maximum Load Capacity:[29]

1) Place a test load with appropriate LOAD CHARACTERISTICS (see INTENDED USE) in the upright position on a stable support.[30]
2) Attach the vacuum pads to the load as previously directed.
3) After the vacuum pump stops running, hold the "function" button (Fn) and the "power" button (Φ) for at least 5 seconds to power down the lifter.[31]

Take precautions in case load should fall during test.

4) Raise the load a minimal distance, to make sure it is supported by the lifter for 5 minutes. The load must not slip or fall during this time. If it does, inspect each vacuum pad and perform a VACUUM TEST (see VACUUM PAD MAINTENANCE). Correct any fault found and retest the lifter.
5) After the test has been completed, lower and release the load as previously directed.

12-VOLT BATTERY ASSESSMENT



While the lifter is powered up, a battery gauge on LCD screen displays the current energy level.[32]

Check the battery energy before every lift and after each day's use, to decide whether a charge is needed.[33]

If battery energy is in the red range, discontinue lifter use and charge the battery (see next section). If battery energy continues to decrease, the lifter controls will become locked out until the battery is charged again.

Note: If the battery loses power, the notification buzzer sounds an alarm (see NOTIFICATION BUZZER BATTERY TEST to follow).

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[28] Details about these tests can be found in the following sections (eg, 12-VOLT BATTERY ASSESSMENT, VACUUM TEST) or the *SERVICE MANUAL*.

[29] An equivalent simulation may also be used. Contact Wood's Powr-Grip for more information.

[30] Flat Lifters are exempt from this requirement.

[31] During this time the LCD screen will display "WARNING! Is load attached?", the notification buzzer will chirp rapidly and the strobe light will flash.

[32] If the lifter remains in "power save" mode for a long time, the pump will run periodically to test the battery.

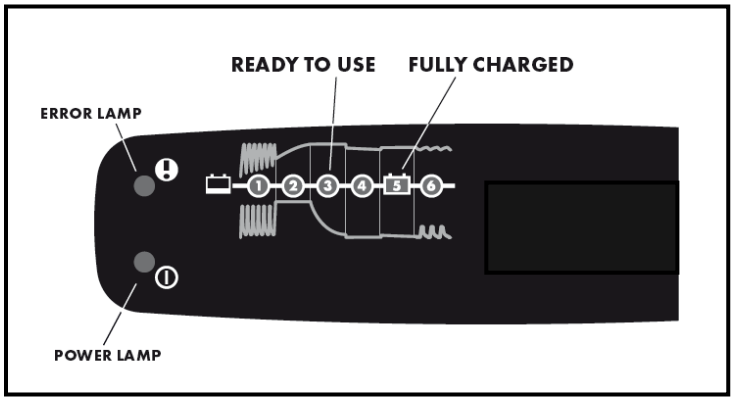
[33] If the battery charger is connected to an AC power source, the reading on the battery gauge will not be accurate.

12-Volt Battery Recharge[34]

Charge the battery whenever the battery gauge shows reduced energy (see previous section).[35]
Caution: Make sure the lifter is powered down.

Make sure power source has ground fault circuit interrupter.

Identify the input voltage marked on the battery charger and plug it in to an appropriate power source.[36]



The power lamp (Φ) turns on when the charger is functioning. Consult the six-stage display to determine the charging status. The battery can be used after stage 3 and is fully charged at stage 5.

Normally, the battery should take no more than 8 hours to charge completely.[37] If not, check for the following faults:

- Power lamp (Φ) flashes: Charger is not connected to battery; reconnect charger (see ASSEMBLY).
- Error lamp (!) turns on immediately: Battery leads connected to the wrong poles; reverse battery leads.
- Charging stops at either stage 1 or stage 4, and error lamp (!) turns on: Battery is no longer functioning; replace battery (see REPLACEMENT PARTS).

Before you return the lifter to service, recheck the battery as previously directed.

Notification Buzzer Battery Test

The lifter automatically tests the 9-volt battery for the notification buzzer each time during power-up. If this battery wears out, the LCD screen displays "Replace 9V battery?" and the buzzer chirps once per minute. Replace the battery as follows:

1) Power down the lifter.
2) Release the buzzer battery holder by pressing inward.
3) Slide the battery tray out as shown.
4) Install a new 9-volt battery according to the polarity markings.
5) Slide the battery tray back into position.
6) Power up the lifter again, to retest the replacement battery.

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[34] You may use a battery charger other than the one supplied, provided it is designed for 12-volt DC, AGM type, lead-acid batteries. If so, disconnect the battery from the vacuum generating system before charging.

[35] To maximize the battery's lifespan, charge it promptly after each use.

[36] Any external power supply must conform to all applicable local codes. ***Caution: Do not operate the lifter while the charger is connected to an AC power source***.

[37] The charger is designed to automatically sense the energy level of the battery and reduce the charging rate when the battery is fully charged. Accordingly, the charger does not need to be unplugged until the lifter is going to be used again.

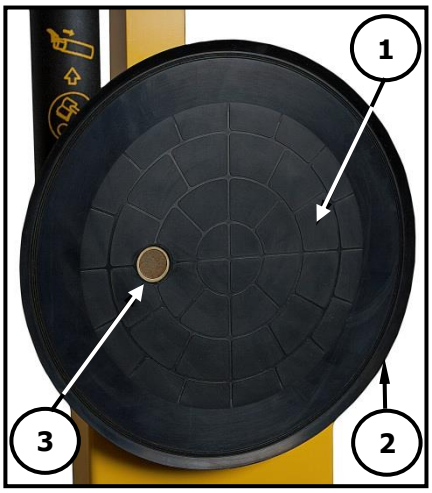
VACUUM PAD MAINTENANCE

Pad-to-Load Friction Coefficient

The friction coefficient represents the lifter's ability to resist load slippage.[38] The Maximum Load Capacity assumes a friction coefficient of 1.0, based on testing of clean, new, standard rubber vacuum pads on clean, dry, regular glass. ***If the lifter is used under other conditions, a qualified person must first determine the effective lifting capacity.***[39]

Long-term exposure to heat, chemicals or UV light can reduce the friction coefficient of vacuum pads. Replace pads every 2 years or more often, when necessary.

Pad Inspection



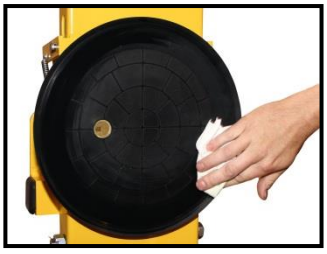
Inspect each vacuum pad according to the preceding INSPECTION SCHEDULE and TESTING, and correct the following faults before using the lifter (see REPLACEMENT PARTS when applicable):

- Contaminates on the face (1) or sealing edges (2) (see below).
- Filter screen (3) missing from face.
- Nicks, cuts or abrasions in sealing edges.

Replace any pad that has damaged sealing edges.

- Wear, stiffness or glaze.

Pad Cleaning



1) Regularly clean the face of each vacuum pad, using soapy water or other mild cleansers to remove oil, dust and other contaminates.

Never use harsh chemicals on vacuum pad.

Solvents, petroleum-based products (including kerosene, gasoline and diesel fuel) or any harsh chemicals can damage vacuum pads.

Never use rubber conditioners on vacuum pad.

Many rubber conditioners can leave a hazardous film on vacuum pads.

2) Prevent liquid from entering the vacuum system through the suction hole on the pad face.
3) Wipe the pad face clean, using a clean sponge or lint-free cloth to apply the cleanser.[40]
4) Allow the pad to dry completely before using the lifter.

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[38] Flat Lifters are exempt from this requirement.

[39] If necessary, contact Wood's Powr-Grip for help in conducting a friction test.

[40] A brush with bristles *that do not harm rubber* can help remove contaminates clinging to sealing edges. If these cleaning methods are not successful, contact Wood's Powr-Grip or an authorized dealer for assistance.

VACUUM TEST

Test the vacuum system for leakage according to the preceding INSPECTION SCHEDULE and TESTING.

1) Clean the face of each vacuum pad as previously directed.
2) Use a test load with weight equal to the Maximum Load Capacity, a clean, smooth, nonporous surface and other appropriate LOAD CHARACTERISTICS (see INTENDED USE).[41]
3) Attach the lifter to the test load as previously directed. After the vacuum pump stops running, the vacuum level should appear in the green range on each of the vacuum gauges.
4) Raise the load a minimal distance, to make sure the vacuum pads are loaded to capacity. Then hold the "function" button (Fn) and the "power" button (Φ) for at least 5 seconds to power down the lifter.[42]

Take precautions in case load should fall during test.

5) Watch the vacuum gauges: *The vacuum level should not decrease by more than 4" Hg [-14 kPa] in 5 minutes.* Lower the load after 5 minutes or whenever a lifter fails the test.

Never use a lifter that has failed VACUUM TEST.

6) Correct any deficiency in the vacuum system before using the lifter.

REMOTE CONTROL SYSTEM TEST

If the lifter has a Remote Control System, test it where the lifter is normally used. Use the radio transmitter to activate each of the remote functions.[43] Vary the transmitter's direction and distance from the lifter, to make sure transmissions are effective.[44]

If the Remote Control System is not function correctly, ...

- the battery for the radio transmitter may need to be replaced;
- metal or other electrically conductive surfaces may be causing radio interference. Reposition the transmitter to transmit signals effectively.

If the problem persists, vary the test conditions, to determine whether there is transmission interference in the work environment or the Remote Control System is not functioning. Correct any fault before using the Remote Control System.

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[41] The load should have either a flat surface or no more curvature than the lifter is designed for (if any).

[42] During this time the LCD screen will display "WARNING! Is load attached?", the notification buzzer will chirp rapidly and the strobe light will flash.

[43] Use a test material with appropriate LOAD CHARACTERISTICS (see INTENDED USE) to test the "attach" and "release" functions.

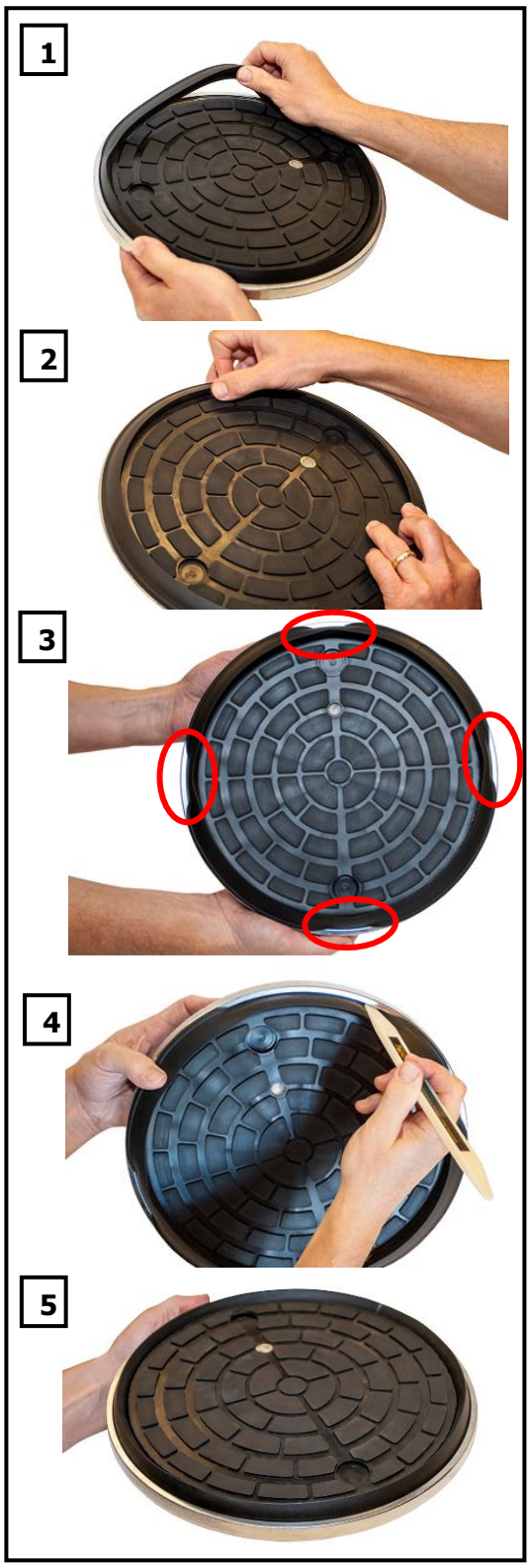
[44] This may require assistance from someone near the lifter, to verify functions are working as intended.

To Replace Sealing Ring in VPFS10T Pads

If the lifter has VPFS10T vacuum pads, replace sealing rings as follows:

1) Remove the old sealing ring.

   Make sure the entire vacuum pad is clean, including the mounting groove.



2) Place the inside edge of a new sealing ring against the inside edge of the mounting groove.

3) Push the sealing ring into the mounting groove, beginning in 4 locations as shown.

4) Push gently and firmly on the outside edge of the sealing ring until the flat side fits flush against the bottom of the mounting groove. A pad ring installation tool helps (see REPLACEMENT PARTS).

5) Make sure the sealing ring seats securely in the mounting groove, all the way around the vacuum pad.

Note: If any part of the sealing ring comes out of the mounting groove, inspect the sealing ring for damage and reinstall an undamaged sealing ring.

REPLACEMENT PARTS

Stock No.	Description	Qty.
93022	Quick Connector – 1/8 FNPT – Male End – Single w/45° Barb	8
93021	Quick Connector – 1/8 FNPT – Female End – Double w/45° Barbs	4
65442CA	Vacuum Hose – 0.160" ID x 1/4" OD – Red	*
65442BB	Vacuum Hose – 0.245" ID x 3/8" OD x 8" Length – Coiled – Green	2
65442AM	Vacuum Hose – 0.245" ID x 3/8" OD x 48" Length – Coiled – Green	2
65441	Vacuum Hose – 0.245" ID x 3/8" OD x 48" Length – Coiled – Red	4
65440	Vacuum Hose – 0.245" ID x 3/8" OD – Red	*
65439BM	Vacuum Hose – 3/32" ID x 5/32" OD – Green	*
65439AM	Vacuum Hose – 3/32" ID x 5/32" OD – Red	*
65437	Vacuum Hose – 0.245" ID x 3/8" OD – Green	*
65429BM	Vacuum Hose – 0.160" ID x 1/4" OD – Green	*
65010	Pad Spring – Coil Type	8
64716	Battery Charger – 0.8 Amp – 240 V AC – Australian Type	1
64715	Battery Charger – 0.8 Amp – 240 V AC	1
64714	Battery Charger – 0.8 Amp – 100 / 120 V AC	1
64664	Battery – 12 V DC – 7 Amp-Hours	1
59906	Remote Control System Retrofit Kit (optional)	1
59526	Rotation Release Cable Assembly	1
59086NC	Battery Connector – Twin Lead	1
59028	Movable Pad Mount – 2-1/2" Tubing Size	8
54382NC	Power Lead	1
53122	Pad Fitting – Elbow – 5/32" ID	8
49724TT	Sealing Ring – Model VIFS10T2 – Closed Cell Foam (for VPFS10T pads)	8
49724RT	Sealing Ring – Model VIFS10T3 – Heat-Resistant Rubber (for VPFS10T pads)	8
49672FT	Vacuum Pad – Model VPFS10T / 10" [25 cm] Diameter – w/Replaceable Sealing Ring	8
49646T	Vacuum Pad – Model G3370 / 11" [28 cm] Diameter – Lipped	8
49586TA	Vacuum Pad – Model G0750 / 10" [25 cm] Diameter – Concave (option)	8
49150	End Plug – 2-1/2" x 2-1/2" x 1/4" Tubing Size	5
36105	Service Manual – 12 V DC – Dual Vacuum System – Intelli-Grip®	1
29353	Pad Cover	8
20050	Pad Ring Installation Tool (for VPFS10T pads)	1
15632	Pad Filter Screen – Small (for G0750 & VPFS10T pads)	8
15630	Pad Filter Screen – Large (for G3370 pads)	8
15624	Hose Fitting – Y-Connector – 1/4" Barb	8
13532	Cotterless Hitch Pin – 1/2" x 3-3/8"	12
10900	Shoulder Bolt – Socket Head – 5/16" x 1/2" x 1/4-20 Thread (for mounting pads)	48

* Length as required; vacuum hose is sold by the foot (approx 30.5 cm).

*See **SERVICE MANUAL #36105** for additional parts.*

SERVICE ONLY WITH IDENTICAL REPLACEMENT PARTS,
AVAILABLE AT WPG.COM OR THROUGH AN AUTHORIZED WPG DEALER

LIMITED WARRANTY

Wood's Powr-Grip® (WPG) products are carefully constructed, thoroughly inspected at various stages of production, and individually tested. They are warranted to be free from defects in workmanship and materials for a period of one year from the date of purchase.

If a problem develops during the warranty period, follow the instructions hereafter to obtain warranty service. If inspection shows the problem is due to defective workmanship or materials, WPG will repair the product without charge.

WARRANTY DOES NOT APPLY WHEN:

- modifications have been made to the product after leaving the factory;
- rubber portions have been cut or scratched during use;
- repairs are required due to abnormal wear and tear; and/or
- the product has been damaged, misused, or neglected.

If a problem is not covered under warranty, WPG will notify the customer of costs prior to repair. If the customer agrees to pay all repair costs and to receive the repaired product on a C.O.D. basis, WPG then will proceed with repairs.

TO OBTAIN REPAIRS OR WARRANTY SERVICE

For purchases in *North America*:

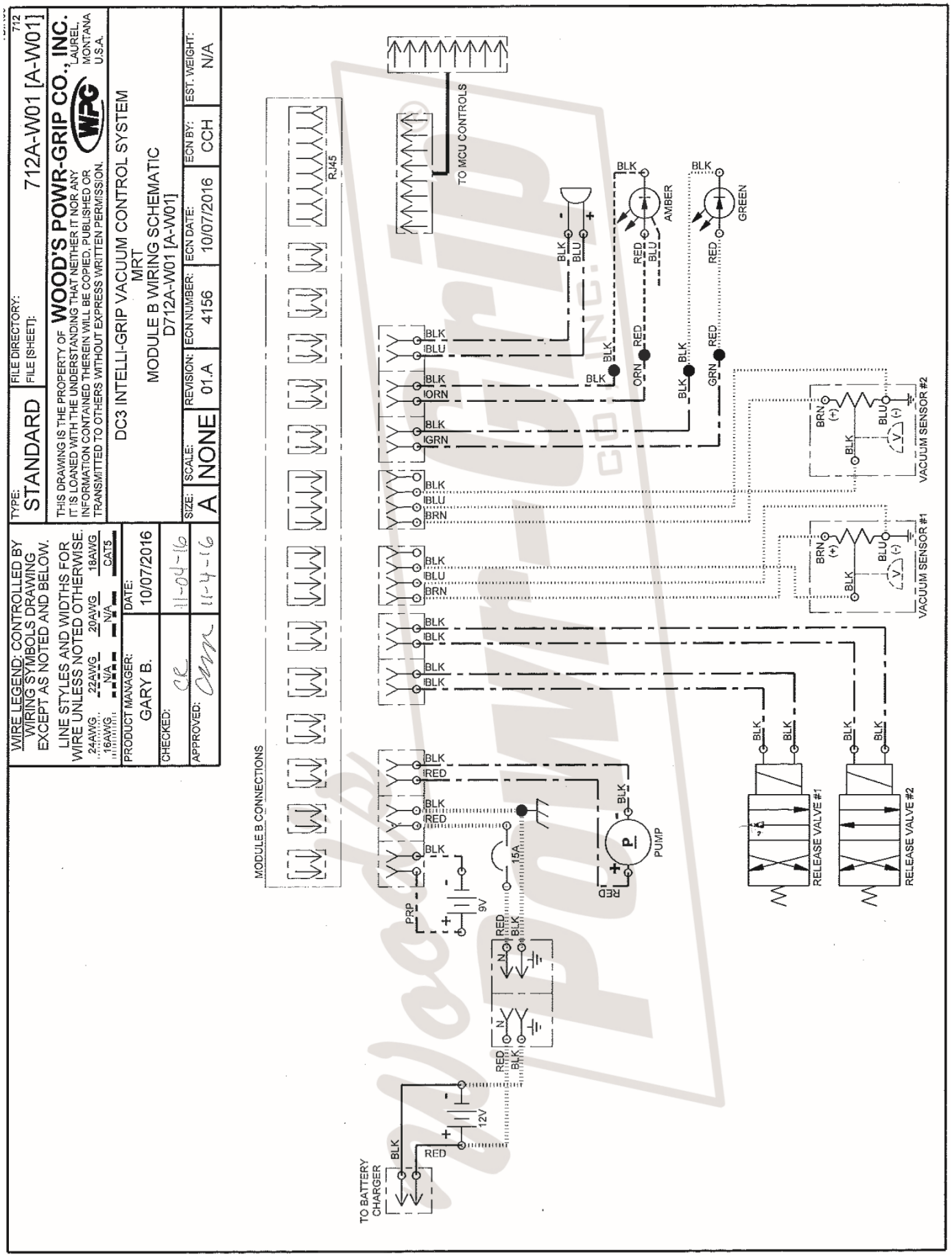
Contact the Technical Service Department at Wood's Powr-Grip. When factory service is required, ship the complete product – prepaid – along with your name, address and phone number to the street address hereafter.

For purchases in *all other localities*:

Contact your dealer or the Technical Service Department at Wood's Powr-Grip for assistance.

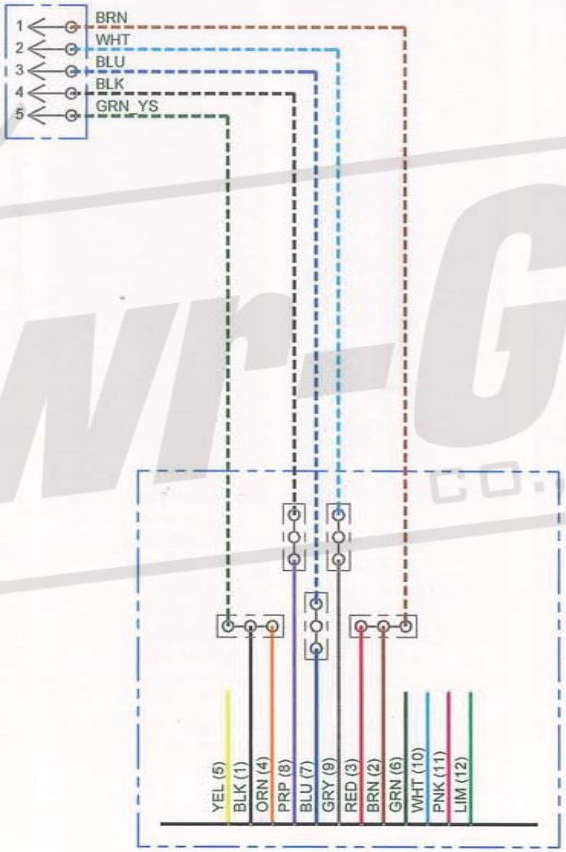
Wood's Powr-Grip Co., Inc.
908 West Main St
Laurel, MT USA 59044

406-628-8231 (phone)
800-548-7341 (phone)
406-628-8354 (fax)


WIRE LEGEND: CONTROLLED BY WIRING SYMBOLS DRAWING EXCEPT AS NOTED AND BELOW.
LINE STYLES AND WIDTHS FOR WIRE UNLESS NOTED OTHERWISE.
24AWG. 22AWG. 20AWG. 18AWG.
16AWG. N/A N/A CAT5
PRODUCT MANAGER: GARY B.
DATE: 10/07/2016
CHECKED:
APPROVED:
TYPE: STANDARD
FILE DIRECTORY:
FILE [SHEET]: 712A-W01 [A-W01]
THIS DRAWING IS THE PROPERTY OF WOOD'S POWR-GRIP CO., INC. IT IS LOANED WITH THE UNDERSTANDING THAT NEITHER IT NOR ANY INFORMATION CONTAINED THEREIN WILL BE COPIED, PUBLISHED OR TRANSMITTED TO OTHERS WITHOUT EXPRESS WRITTEN PERMISSION.
LAUREL, MONTANA U.S.A.
DC3 INTELLI-GRIP VACUUM CONTROL SYSTEM
MRT
MODULE B WIRING SCHEMATIC
D712A-W01 [A-W01]
SIZE: A
SCALE: NONE
REVISION: 01.A
ECN NUMBER: 4156
ECN DATE: 10/07/2016
ECN BY: CCH
EST. WEIGHT: N/A
MODULE B CONNECTIONS
RJ45
TO MCU CONTROLS
AMBER
GREEN
VACUUM SENSOR #2
VACUUM SENSOR #1
RELEASE VALVE #1
RELEASE VALVE #2
PUMP
PRP
9V
15A
12V
TO BATTERY CHARGER
BLK
RED
BLU
ORN
GRN
BRN

WIRE LEGEND: CONTROLLED BY WIRING SYMBOLS DRAWING EXCEPT AS NOTED AND BELOW. LINE STYLES AND WIDTHS FOR WIRE UNLESS NOTED OTHERWISE. N/A 22 AWG N/A 18 AWG N/A N/A N/A N/A	TYPE: STANDARD	FILE DIRECTORY: 712 FILE [SHEET]: 713K-W01 [K-W01]	
	THIS DRAWING IS THE PROPERTY OF **WOOD'S POWR-GRIP CO., INC.** IT IS LOANED WITH THE UNDERSTANDING THAT NEITHER IT NOR ANY INFORMATION CONTAINED THEREIN WILL BE COPIED, PUBLISHED OR TRANSMITTED TO OTHERS WITHOUT EXPRESS WRITTEN PERMISSION.	LAUREL, MONTANA U.S.A.	
PRODUCT MANAGER: GARY B.	DATE: 12/01/2017	RADIO REMOTE CONTROL MRT4-DC3 RADIO RECEIVER WIRING SCHEMATIC, FCC & CE D713K-W01 [K-W01]	
CHECKED: CR	02-26-18		
APPROVED:	2-27-18		

SIZE:	SCALE:	REVISION:	ECN NUMBER:	ECN DATE:	ECN BY:	EST. WEIGHT:
A	NONE	02.A	4541	02/21/2018	CCH	N/A



Wood's Powr-Grip® CO., INC.